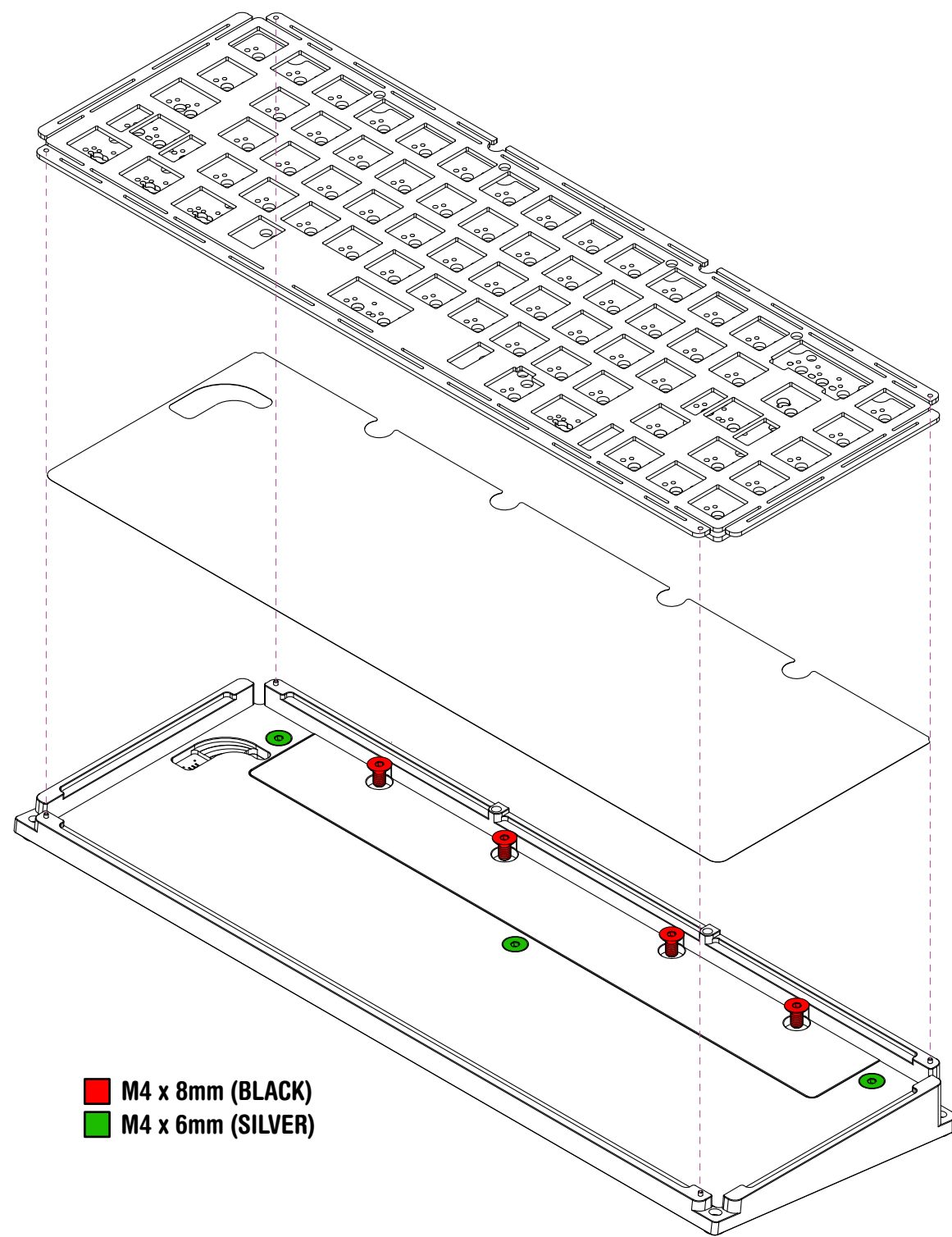
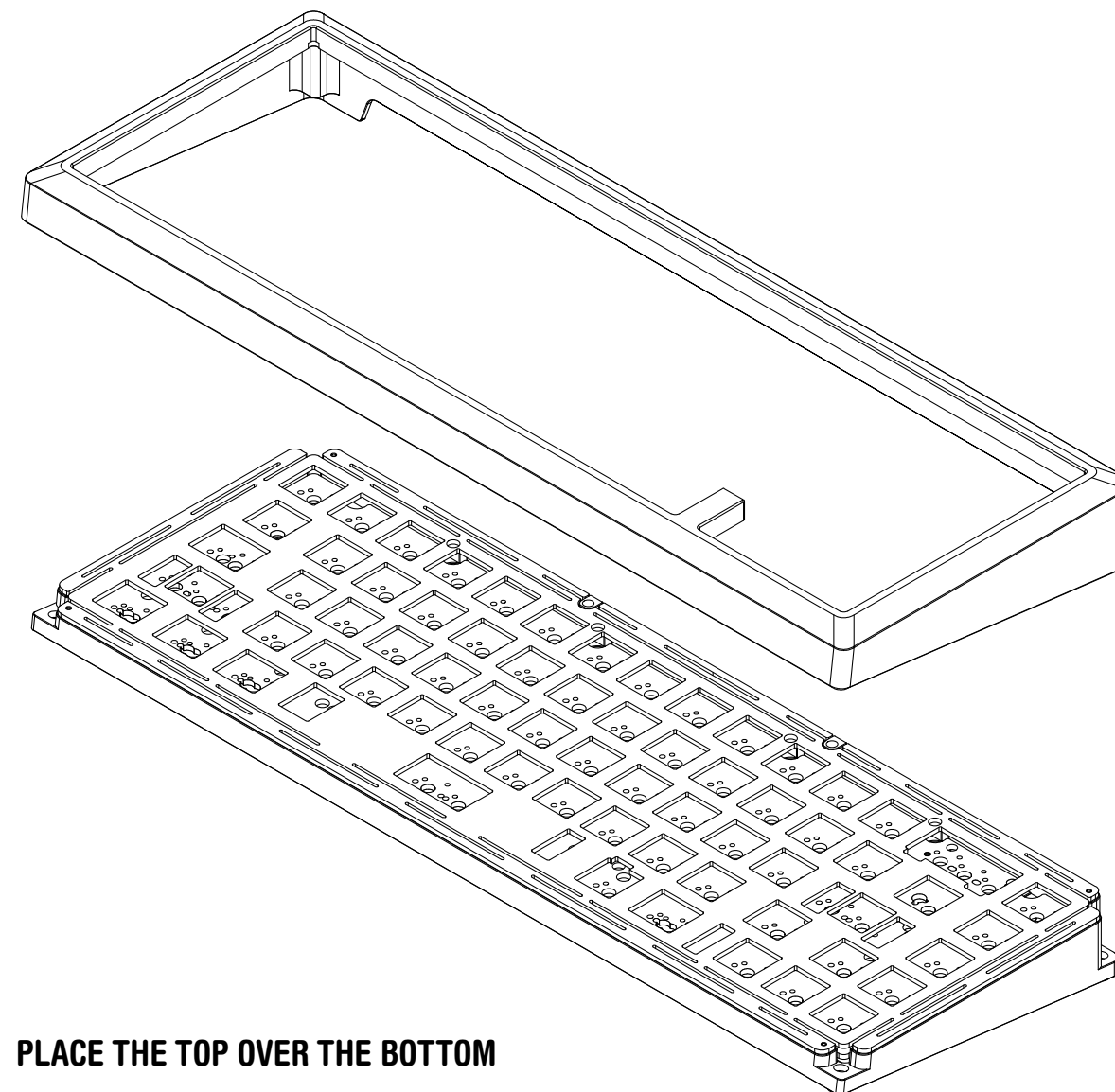


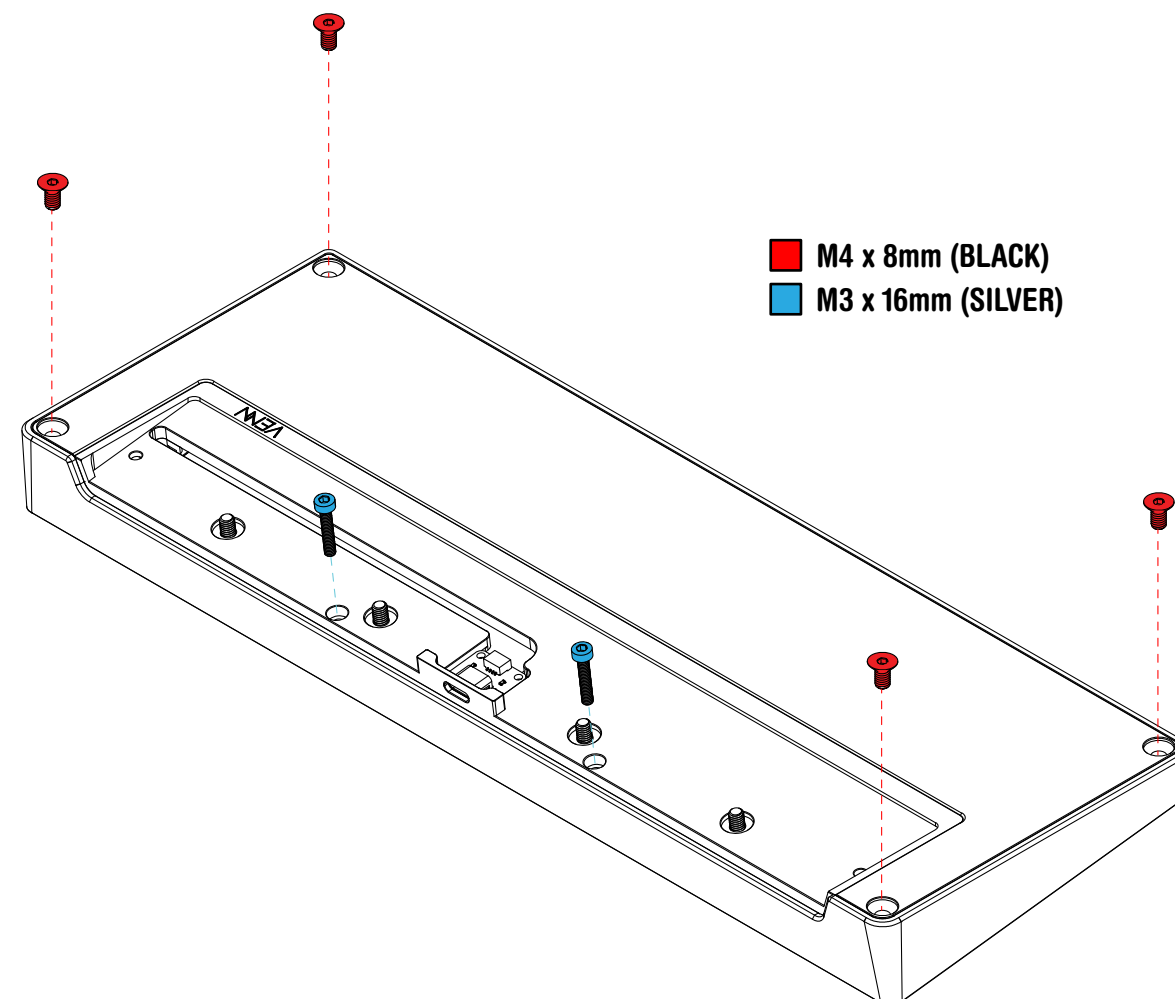


- M4 x 8mm (BLACK)
- M4 x 6mm (SILVER)

1. PLACE 4x M4 x 8mm BLACK SCREWS INTO THE HOLES OF THE ACCENT PIECE
2. PLACE THE BOTTOM FOAM LAYER ONTO THE BOTTOM CASE
3. PLUG THE JST CABLE INTO THE MAIN PCB
4. FEED THE CABLE THROUGH THE JST CONNECTOR HOLE ON THE BOTTOM CASE
5. PLACE PLATE & PCB ASSEMBLY ONTO THE BOTTOM WHILE. MAKE SURE THE 4 CORNER HOLES OF THE PLATE MOUNT ONTO THE POSITIONING PINS

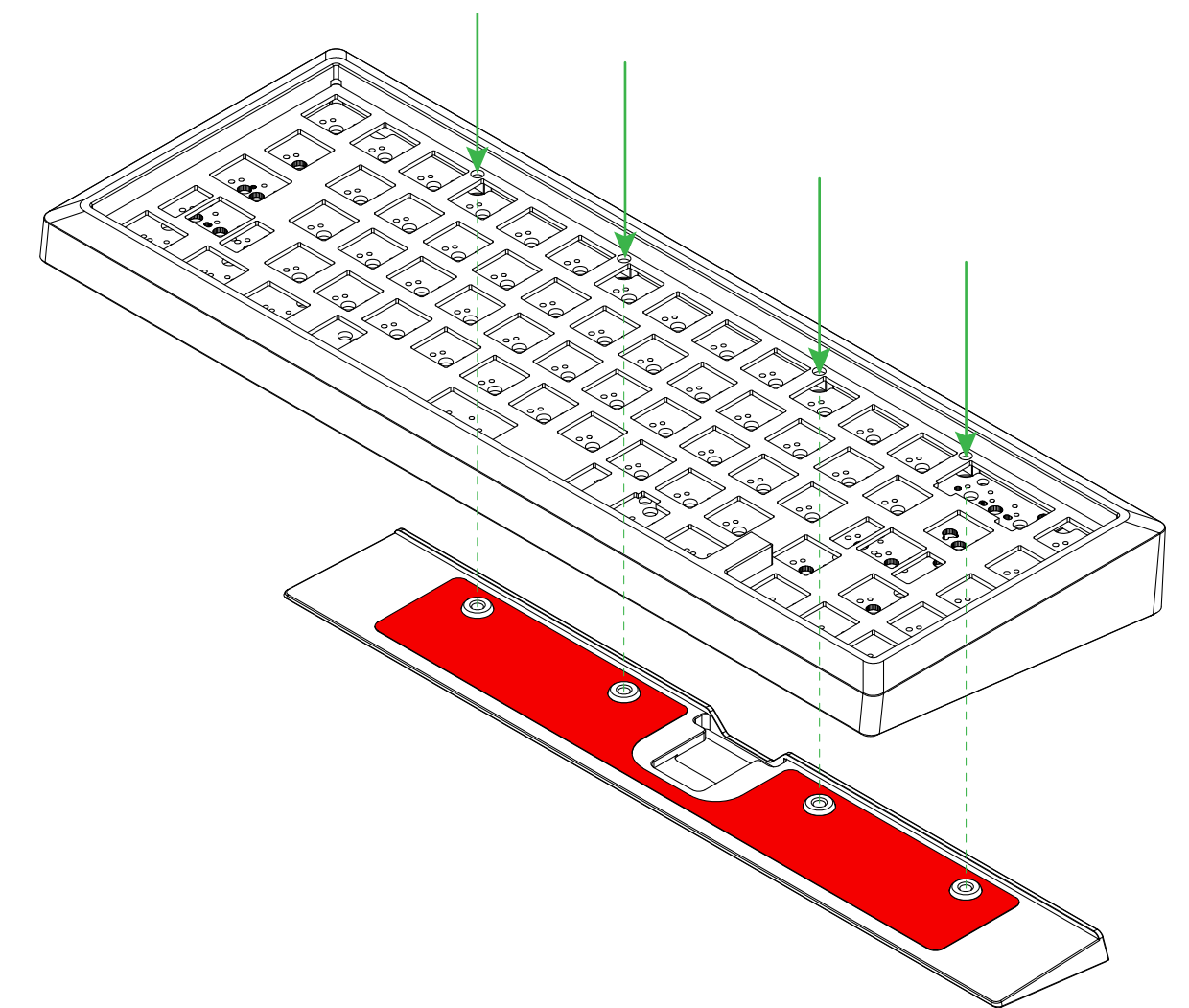


6. PLACE THE TOP OVER THE BOTTOM

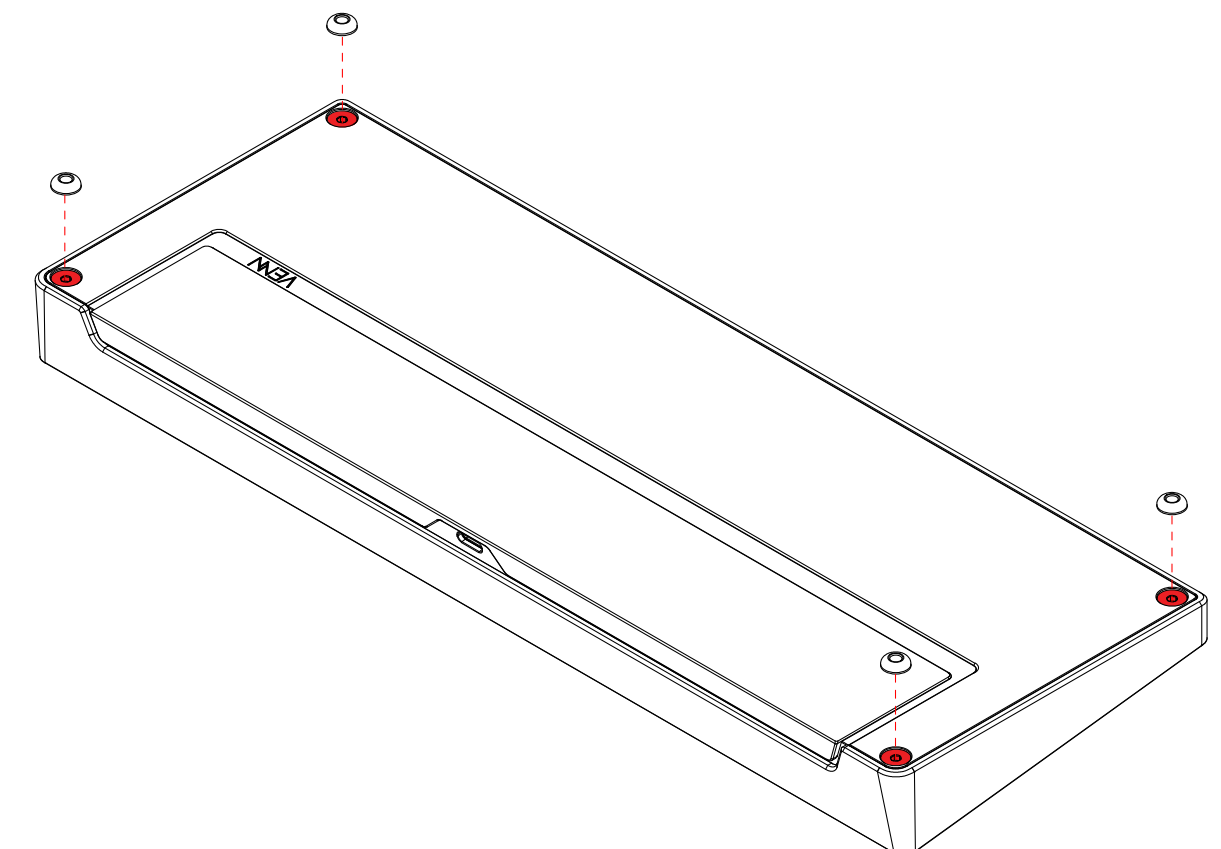


- M4 x 8mm (BLACK)
- M3 x 16mm (SILVER)

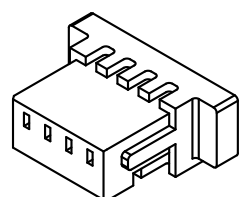
7. SCREW THE BOTTOM TO THE TOP USING THE 4/ CORNER M4 x 8mm BLACK SCREWS
8. SCREW THE ACCENT TO THE TOP USING 2/ M3 x 16mm SOCKET SCREWS
9. PLUG THE JST CABLE INTO THE DAUGHTERBOARD



10. PLACE THE CONTACT PAD ONTO THE WEIGHT
11. PLACE THE TOP & BOTTOM ASSEMBLY OVER THE WEIGHT. USE THE PROTUSION OF THE USB PORT ON THE ACCENT PIECE AS A GUIDE
12. FASTEN THE 4/ M4 x 8mm INTERNAL SCREWS FOR THE WEIGHT. THERE ARE HOLES BETWEEN KEYS 2-3, 5-6, 9-0, + & BACKSPACE



13. PLACE BUMPONS ONTO THE 4 CORNER SCREWS



WARNING!

Check connector head orientation before inserting. The female connector pins are fragile and bent pins may prevent the PCB from working.