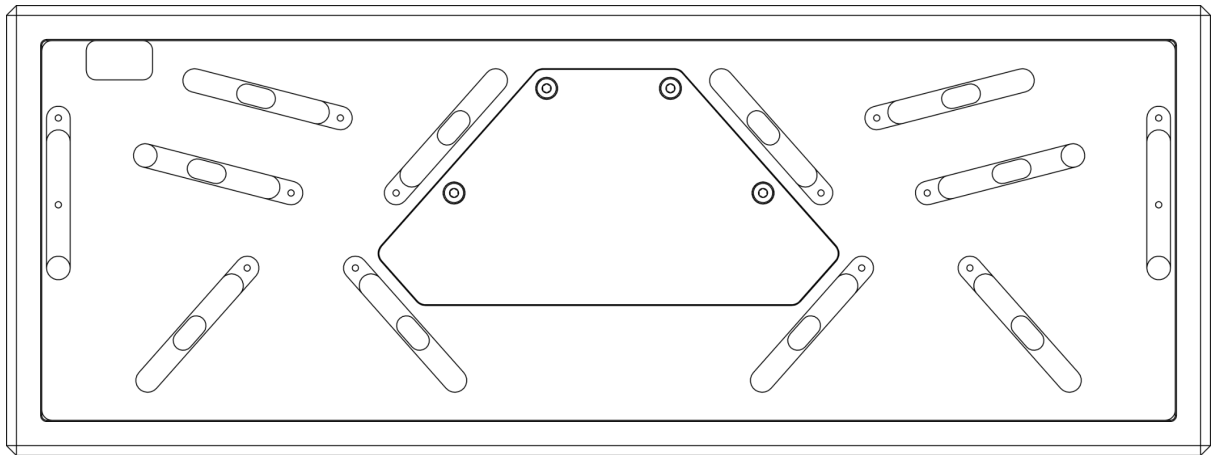


Salvation Build Guide v1.0

1. Install PORON Pads

Place pads centered on the small marks in the leaf spring channels.

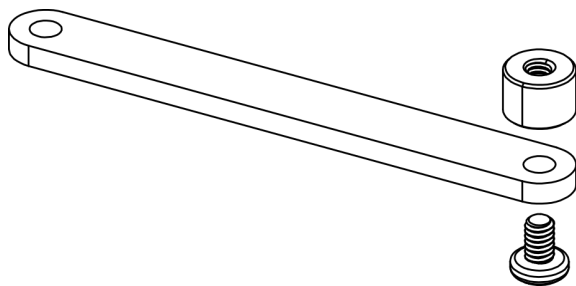


2. Prepare Leaf Springs

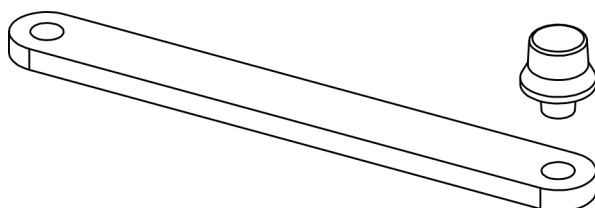
Remove leaf springs from the frame using a side cutter.

Smooth the ends of the leaf spring with a sanding stick, emery board, nail file, sandpaper, Dremel, etc.

Attach threaded standoffs to 2 of the leaf springs using M2x3mm screws.

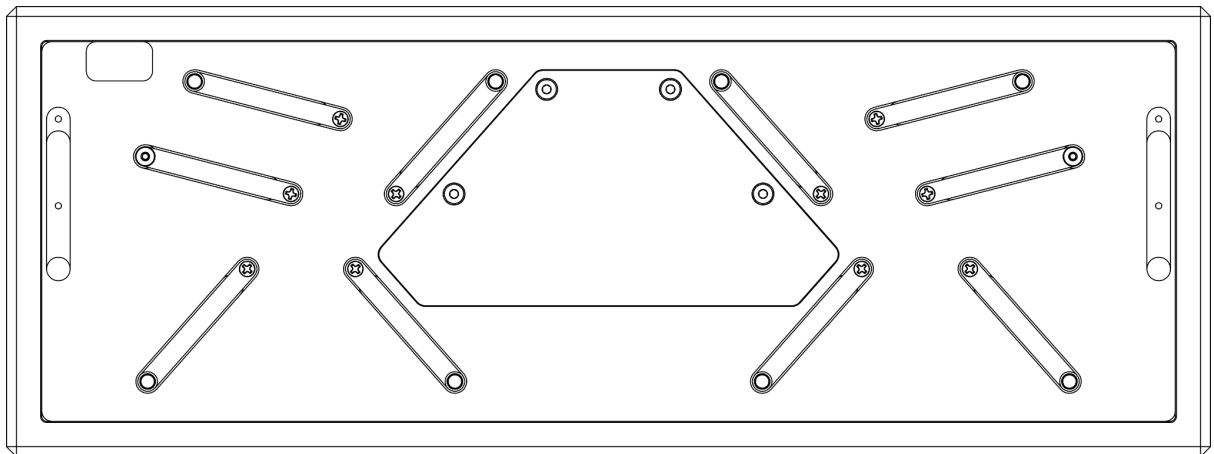
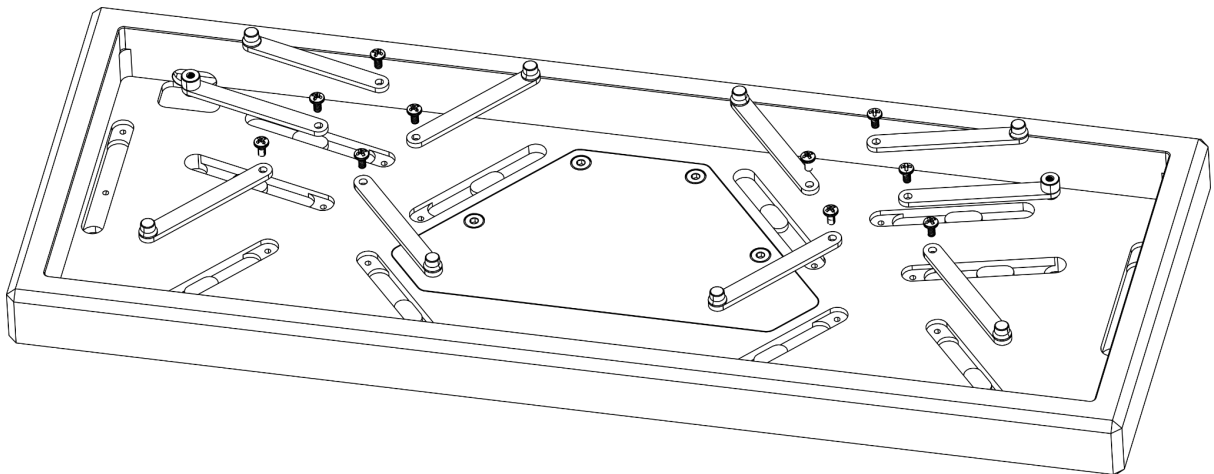


Attach rubber standoffs to 8 of the leaf springs.



3. Install Leaf Springs to Case

Install the leaf springs in the 10 positions shown below, using M2x4mm screws and tighten firmly. Align and hold in place while tightening the screws. Ensure that they are aligned in the channel and do not rub against the sides when flexing the moveable end. **DO NOT** install leaf springs on the left and right sides. These are included in case the builder uses a PCB that does not have the other two mount holes.



4. Install PCB

Assemble PCB (soldered or hotswap) according to taste.

Use M2x3mm screws to mount the PCB in the 2 steel threaded standoffs attached to the case (via leaf springs). This can be tricky because the screw must be put through a hole in the plate. Note: there is not enough thread in the standoff for an M2x4mm screw.

Attach both screws loosely at first, then align the PCB/plate subassembly. This can be done with keycaps in the corners. Ensure there is even clearance between keycaps on the edge and the case sides.